

SerieR

V16/18
V22
V25
V30

F22
F28

R32
R40
R45

TCS
DIGIT
AUTOMAX

VFRHT

S E R I E



R32
R32E
R40
R40E
R45
R45E

R32

Trapano serie medio-pesante con trasmissione ad alto rendimento



Discesa automatica
meccanica



TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole



PGM: 325 x 325 mm
Piano girevole morsa

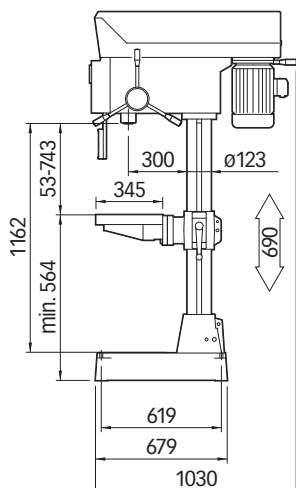


VARIABILI

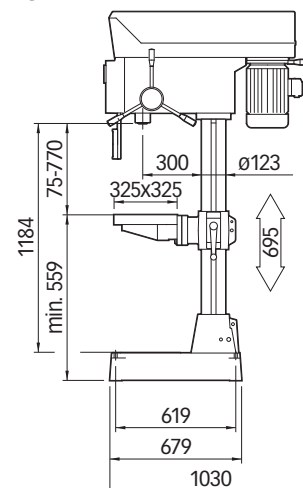
SERRMAC
INTERNATIONAL S.R.L.



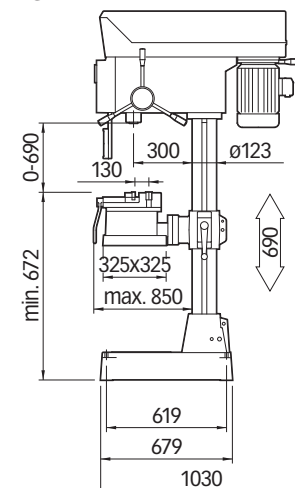
TR



PG



PGM



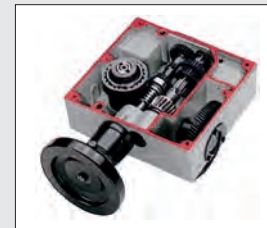
R32E

Trapano serie medio-pesante
con trasmissione ad alto rendimento
e variatore giri elettronico

Inverter



Discesa automatica
meccanica



TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole



PGM: 325 x 325 mm
Piano girevole morsa

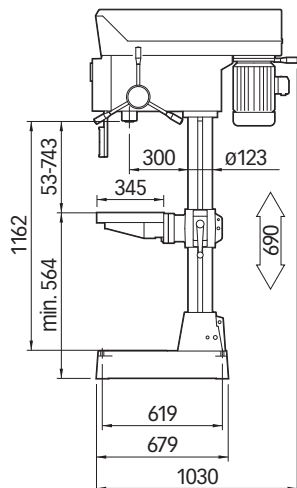


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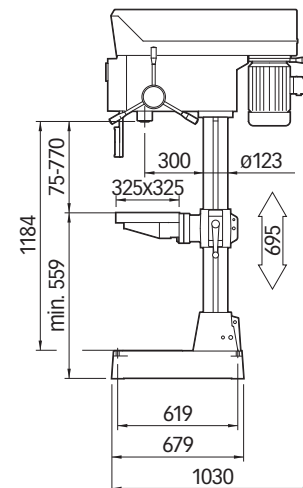
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INTERNATIONAL S.R.L.



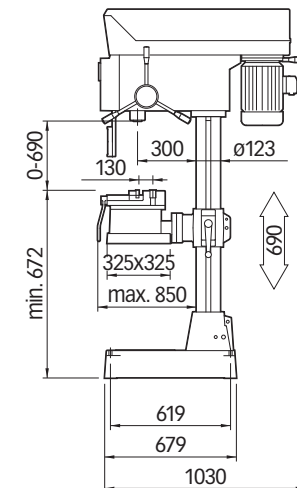
TR



PG



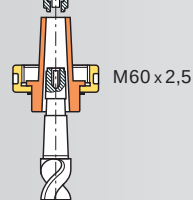
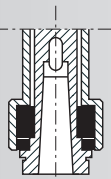
PGM



R40

Trapano serie medio-pesante con trasmissione ad alto rendimento

Asse mandrino filettato
per bloccaggio utensile CM4



M60 x 2,5



TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole



PGM: 325 x 325 mm
Piano girevole morsa



TC: 630 x 255 mm
Tavola croce

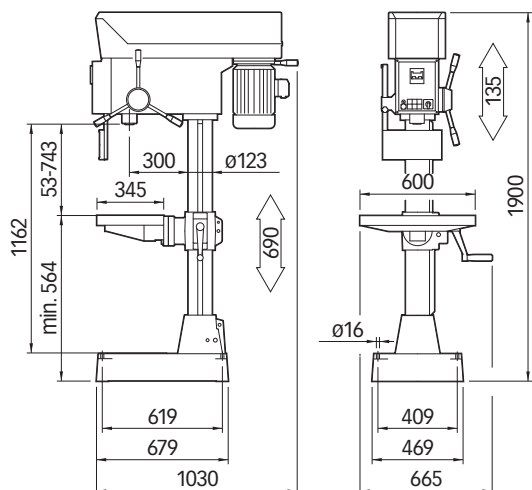


VARIABILI

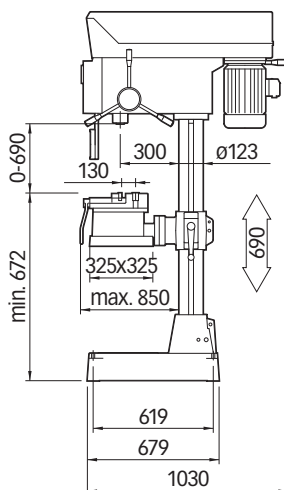
SERRMAC
INTERNATIONAL S.R.L.



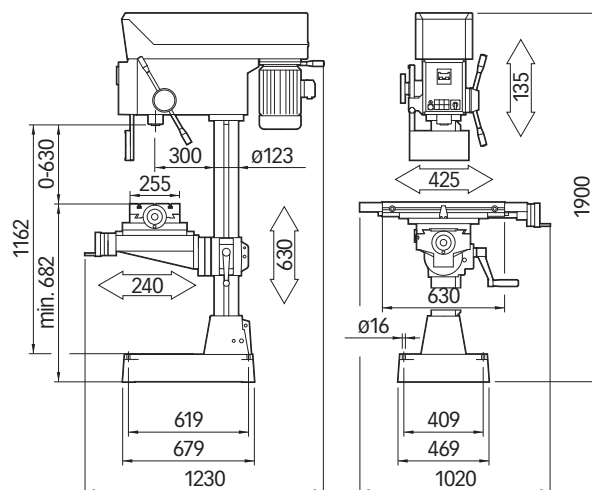
TR



PGM



TC



R40E

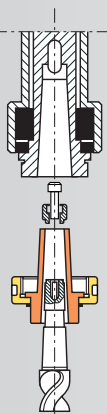
Trapano serie medio-pesante
con trasmissione ad alto rendimento
e variatore giri elettronico



Inverter



Asse mandrino filettato
per bloccaggio utensile CM4



M60 x 2,5

TR: 600 x 345 mm
Tavola rettangolare



PG: 325 x 325 mm
Piano girevole



PGM: 325 x 325 mm
Piano girevole morsa



TC: 630 x 255 mm
Tavola croce

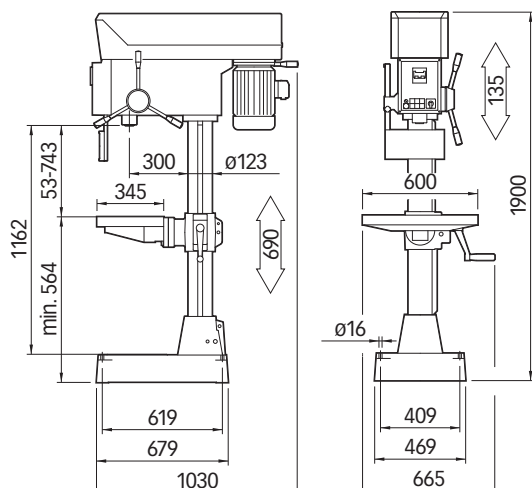


VARIABILE

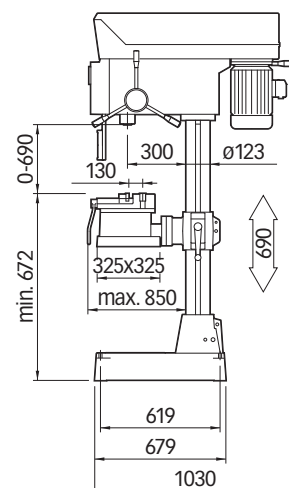
SERRMAC
INTERNATIONAL S.R.L.

CE  MADE IN ITALY

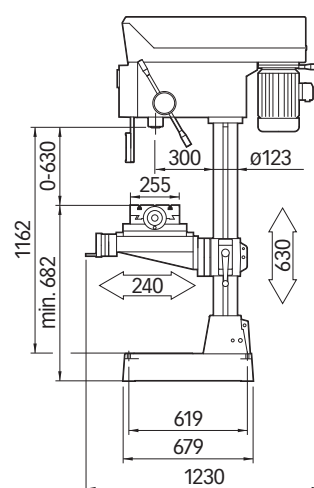
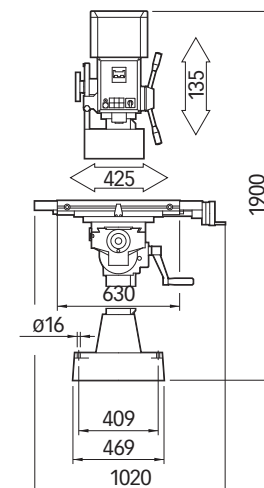
TR



PGM



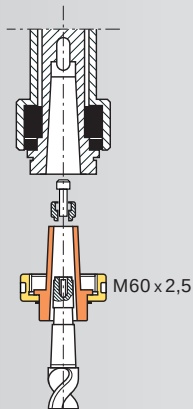
TC



R45

Trapano a colonna serie pesante

Asse mandrino filettato
per bloccaggio utensile CM4



Standard: Discesa
automatica meccanica



TR: 600 x 460 mm
Tavola rettangolare



PGM: 375 x 375 mm
Piano girevole morsa



TC: 630 x 255 mm
Tavola croce

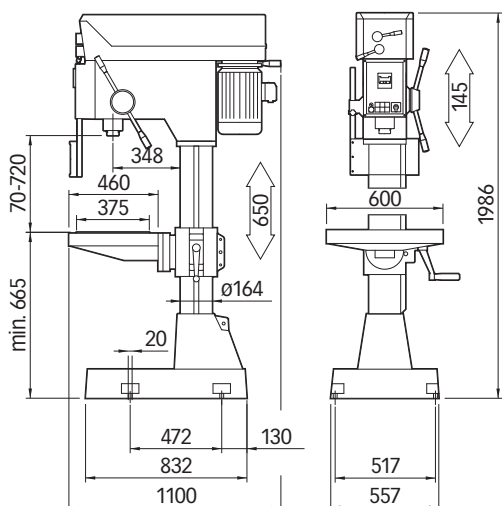


VARIABILE

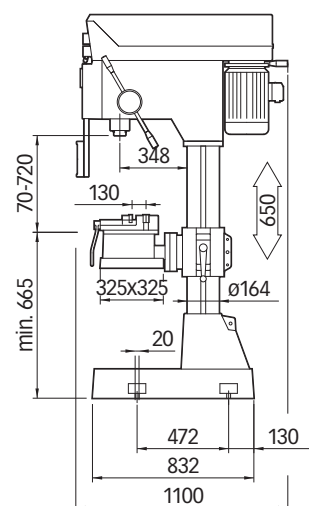
SERRMAC
INTERNATIONAL SRL



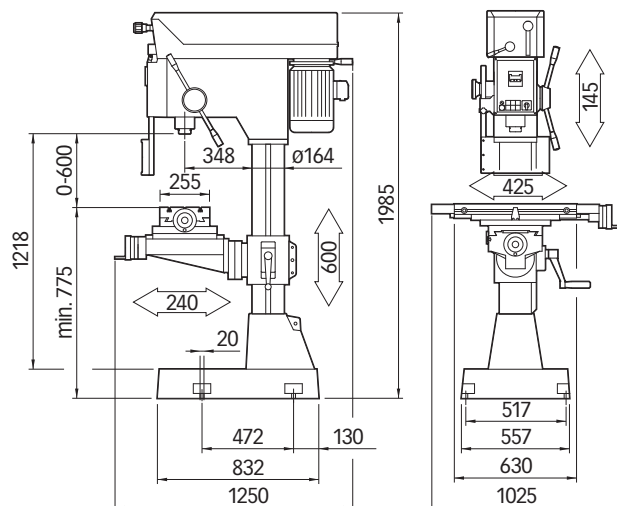
TR



PGM



TC



OPZIONI



Code 40022: Impianto illuminazione alogena a 24 Volts.



Code 30001: Impianto refrigerante



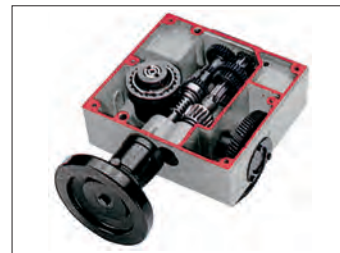
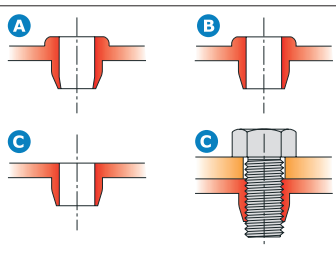
Code 40002: Filettatura con teleinvertitore.



Code 40024: Contagiri digitale per variatore



Code 30018: Flow drill.



Code 30003: Discesa automatica meccanica del mandrino. 3 velocità: 0,05 – 0,1 – 0,2 mm/giro (R32 – R40).



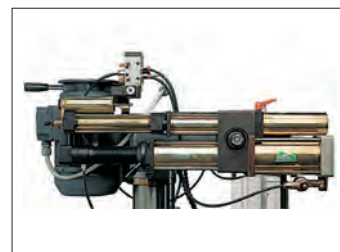
Code 39000050/60/70: ACono con ghiera di bloccaggio per frese a candela, con morse interno a richiesta 1–2–3.



Code 39000010/20/30/40: Cono con ghiera di bloccaggio per frese a spianare, con attacco a richiesta $\varnothing$ 16–22–27–32.



Code 9460009: Cassetta con mandrino portapinze: $\varnothing$ 4–6–8–10–12–16–20.



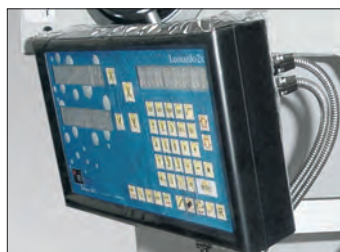
Code 30019: Discesa mandrino idropneumatica UR80 (R32 – R40).
Code 40010: Discesa mandrino idropneumatica UR100 (R45).
Corsa mandrino automatica di 105 mm con ritorno rapido alla profondità impostata. Avanzamento 5÷2500 mm/min. Potenza spinta a 6 bar: 400 Kg.

R45

OPZIONI



Code 40083: Discesa automatica tramite innesto elettromagnetico a 24 V c.c.



Code 40025: Visualizzatore di quote 2 assi (per TC).



Code 40026 Power: Avanzamento automatico longitudinale meccanico della tavola.



Code 40006: Avanzamento rapido verticale della tavola.



Code 40001: Corsa mandrino 230 mm (solo con VS).



Code 40020: Asse mandrino ISO 40 con tirante (DIN 2080).



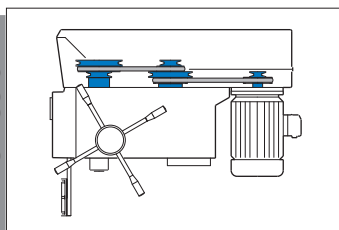
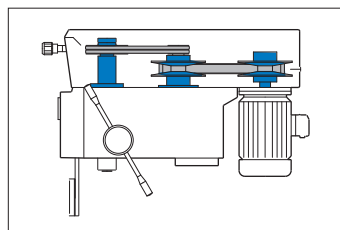
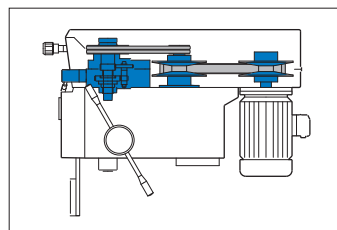
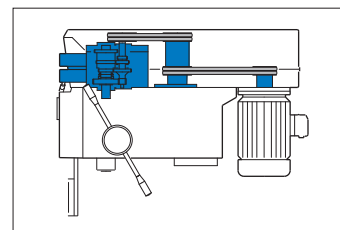
Code 40037: Asse mandrino CM4 forato per passaggio tirante bloccaggio utensile.

Serie R

R32
R32E
R40
R40E
R45
R45E
DATI TECNICI

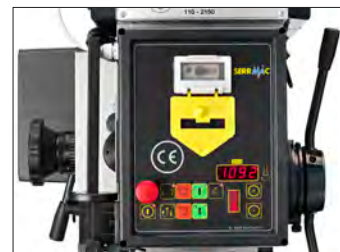
Capacità di foratura su acciaio R50	mm	Ø 32		Ø 32	Ø 40			Ø 40	Ø 45			Ø 45	
Capacità di maschiatura su acciaio R50	mm	M 20		M 20	M 24			M 24	M 26			M 26	
Cono mandrino		MT3		MT3	MT4			MT4	MT4			MT4	
Corsa mandrino	mm	135		135	135			135	145			145	
Diametro canotto mandrino	mm	62		62	62			62	72			72	
Discesa automatica (Opzione)		3 velocità:: 0.05 – 0.1 – 0.2 mm/giro											
Discesa autom. con frizione elettrom.		–		–	–			–	3 velocità: 0.05 – 0.1 – 0.2 mm/giro			--	
Diametro colonna	mm	123		123	123			123	164			164	
Tavola		PG – PGM – TR		PG – PGM – TR	PG – PGM – TR – TC			PG – PGM – TR – TC	PGM – TR – TC			PGM – TR – TC	
Trasmissione		PU	VS	Inverter	PU	VS	VR	CI	Inverter	VS	VR*	CI* N° 12 Sp.	Inverter
Velocità mandrino	rpm	100 – 2.200	100 – 1.640	100 – 2.000	100 – 2.200	100 – 1.640	*64 – 2.380	64 – 1.720	45 – 900 / 110 - 2150	100 – 1.650	64 – 2.380	50 – 1.300	45 – 900 / 110 - 2150
Potenza motore (380 V 50 Hz)	kW	1.1 – 1.84		2.2	1.1 – 1.84	1.1 – 1.84	2.2	1.1 – 1.84	2.2	2.2 – 3	2.2	2.2 – 3	3
Interasse tra 2 cave a “T”	mm	125		125	125			125	200 (TR) – 160 (TM)			200 (TR) – 160 (TM)	
Larghezza delle cave a “T”	mm	14		14	14			14	14			14	
Tavola croce: corsa long. manuale asse X	mm	–		–	425			425	425			425	
Tavola croce: avanzamento automatico asse X	mm	–		–	365			365	365			365	
Tavola croce: corsa trasversale manuale asse Y	mm	–		–	240			240	240			240	
Dimensioni (h x l x p) a colonna	mm	1.900 x 665 x 1.030		1.900 x 665 x 1.030	1.900 x 665 x 1.030			1.900 x 1.020 x 1.230 (TC)	1.986 x 675 x 1.100			1.986x675x1.100	
Peso	Kg	370		370	410			410	548 (TR) – 610 (TC)			548(TR) - 610(TC)	

* R40 VR opzione: motore 1.1/1.84 kW - 32/2.380 rpm * R45 VR opzione: motore 2.2/3 kW - 32/2.380 rpm * R45 CI opzione: motore 2.2/3 kW - 64/1.720 rpm.

R32 – R32E – R40-R40E
R32 – R40 – R45
R40 – R45
R40 – R45
TRANSMISSIONE

PU: Pulegge a gradini

VS: Variatore semplice

VR: Variatore ritardo.

CI: Cambio ingranaggi

VS: Variatore semplice

VR: Variatore ritardo

CI: Cambio ingranaggi

STANDARD: Frontale Digitale Elettronico

SERRMAC
INTERNATIONAL S.R.L.

SERRMAC INTERNATIONAL S.r.l.

Via 1° Maggio, 2 - 33070 Budoia (PN) - Italy

Tel. +39 0434 671021

www.serrmac-international.it info@serrmac-international.it



Rivenditore ufficiale

La ditta si riserva il diritto di apportare senza alcun preavviso qualsiasi modifi ca che ritenga necessaria.